## Group Sites > Capital Financial Pl...

## **Project Information**

Title Orrington T2 Bushing Replacement

Project # 853B Blanket Account No

Work Order Number

Work Order Link

Project Manager □ AUXIER, SCOTT

Project Owner BLACK, KEVIN Major Capital **Project Category Budget Status** Candidate Region SOR

County Penobscot

Project Priority

Construction Class Transmission

PTF Yes

Project Owner AOR T&D Engineering **Business Driver** Prospective Project Circuit ID Orrington Substation (OR)

Project Type\_ Substation; Improve Reliability

**Project Description** Replace 345kV Bushings and perform other recommended

preventative maintenance.

Project Scope Replace High Side 345kv Bushings, oil pumps, gauges,

conservator bladders, oil to air re-gasket of cooling equipment and thermal wells, replace faulty oil pump, pre-

and post-testing.

inspect Preventative Auto Transformers (PAs).

Asset Additions

Asset Replacements

**Project Justification** The transformer will be 41 years old in 2019. It has the

original GE type U bushings on the high side. They are the same bushings as are in the T1 transformer. In 2017 we found an oil leak in the H2 bushing of T1 which helped to drive the bushing replacement project for that unit. This is a proactive approach to these bushings before a leak does develop. The GE Vacuum LTC transformers with integral PAs, have been identified by the electric industry as problematic (see attached Eversource Energy presentation). Shifting in core laminations and cracking core to frame insulation is inherent in the PA design and construction - risk increases after 40 years in service with frequent LTC operations. Visual inspection of the PAs will help us to better determine the condition and risks associated with the PAs.

GE type U bushings have a well known industry reputation of multiple problems including top oil seals that can rupture and allow air and moisture to get into the expansion chamber eventually leading to failure. Catastrophic failure could easily lead to complete loss of the transformer or at the very least an extended transformer outage. Although impending PA failure is often indicated by dissolved gas analysis, visual inspection may indicate overheating or other insualtion problems even earlier. PA failure could easily lead to loss of the transformer. The system would be backed up

by T1 but contingencies would be affected.

Project Risk Assessment As with any BPS related job, there is a chance that the outage application may be denied at the last minute due to system contingencies. This would result in delay or

> postponement. Either of which would add considerable cost. Probability: Low

Cost: Moderate to High

Screening Criteria for Consideration of NWA (Non-wires Alternative) Solution 5. This project addresses asset condition ONLY

Alternative Projects

**Engineering Hours** 

## Projects - Orrington T2 Bushing Replacement

1,090,572 **Estimated Total Project Cost** 

Estimate Grade C - Engineering Estimate (-10% to +10%)

**Estimated Direct Cost** \$690,291 **Estimated Overhead Cost** \$302,765 Estimated Labor Overhead \$64,469 Estimated Non-Labor Overhead \$272,553 \$33,516

Estimated AFUDC Estimated Nonunion Cost (ST) \$13,720 Estimated Union Cost (ST) \$25,852 Estimated Union Cost (OT) \$9,719 Estimated Outside Service Cost \$616,000

**Estimated Direct Purchases** \$25,000 **Estimated Inventory Cost** \$0 Estimated Lobby Stock \$0 Estimated Salvage \$0 **Estimated Credits** \$0 Estimated Reimbursement \$0 Estimated OM \$0 **Estimated Contingency** \$64,000 Planning Hours 0

Line Resources Estimated Line Hours 0 **Estimated PST Hours** 880 Other Hours 0 **Project Status** Closed Project Start Date 5/1/2019 Construction Start Date 9/23/2019

In Service Date 1/31/2020 Approval Log

> Approval of Project Number (up to \$10K Spend) (version by NORMAN, DAVID on 3/13/2019 12:00:25 PM Approval Limit per LOSA \$100K Total Project Cost \$931,793.70;

160

Approval of Project Justification Criteria (version 34.0) by RAVIN, KYLE on 4/13/2019 3:23:13 PM Approval Limit per LOSA \$25K Total Project Cost \$1,096,126.19;

Approval of Project Estimate (version 36.0) by NORMAN, DAVID on 4/14/2019 9:27:43 PM Approval Limit per LOSA \$100K Total Project Cost \$1,096,126.19;

Approval of Project Estimate (version 40.0) by MILLER, PAUL on 5/31/2019 8:34:52 AM Approval Limit per LOSA \$500K Total Project Cost \$1,075,016.72;

Approval of Project Estimate (version 42.0) by HERRIN, MICHAEL on 5/31/2019 8:42:58 AM Approval Limit per LOSA \$2M Total Project Cost \$1,075,016.72;

Approval of Project Closure(version 51.0) by AUXIER, SCOTT on 1/16/2020 1:12:06 PM Approval Limit per LOSA Total Project Cost \$1,083,124.23

Approval Status Completed Approval of Approval of Project Closure

PST SOR Required Resources